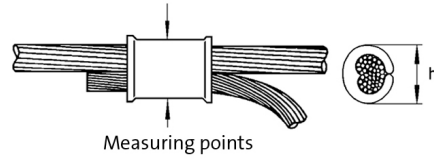


Oval crimping

For Cu **branching sleeves**, the "h" dimension must be checked. This is done at the maximum height of the crimped oval, preferably with calipers. The measurements are compared to the table below. If the "h" measurement is exceeded, after a contact crimping, contact the nearest Elpress service centre. See measurement points on the image.



Crimp die table type C sleeves (H-dimensions)

C-die No.	Sleeve	max h mm
5	C6-10	12.5
6	C16-25	15.5
8-9	C25-50	22.0
13	C50-70, C70-95	26.5
15	C95-120	30.8
18	C150-185	44.5
21	C240-300, C23	54.4