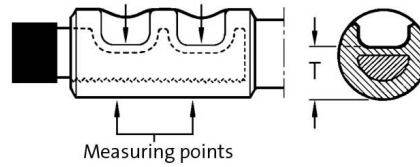


Indent crimping

For AI terminals, the measurement "T" must be checked, which is measured at the bottom of the indent that the punch has achieved on the terminal. This is best done with special calipers, contact Elpress if necessary. Compare measured "T" measurement with table. If the "T" measurement is exceeded, after indented crimping, contact the nearest Elpress service centre. See measurement points on the image to the right.



Crimp die table type AK/AS (T-measurement)

Type AS/AK/AKK	Tools		
	Matrix	Punch	max T mm
16	P13M/TP13M	P13D/TP13D	6.8
25	P13M	P13D	6.8
35	P20M	P20D	10.8
50	P20M	P20D	10.8
70	P20M	P20D	10.8
95	P25M	P25D	13.5
120	P25M	P25D	13.5
150	P25M	P25D	13.5
150SOLID	13P29M	13P29D	14.3
185	P32M	P32D	18.4
240	P32M	P32D	18.4
300	P36M	P36/40/44D	21.0
300B	13P37M/P2537M	13P37D/P2537D	22.5
400B	13P37M/P2537M	13P37D/P2537D	22.5
400	P40M	P36/40/44D	22.8
500B	P44M	P36/40/44D	24.5
500A	P2552M	P2552D	31.0
630A	P2552M	P2552D	31.0
630	W60M	W60D	36.0
800	W60M	W60D	36.0
1000	W60M	W60D	36.0
1200	W70M	W70D	41.0